

PŘEKLAD

date: - 9 - 11 - 2017

PROVEDLA
JANA PROKEŠOVÁ

- 9 - 11 - 2017
ARCHIV

03A ZM/17/01085 other volien z $\phi 20,3 \pm 0,2$ na $\phi 20,7 \pm 0,2$
9.11.2017 *Transf*

NOTA :
- Metal sheet thickness : 4 mm
- Radii without dimension : R = 2
- Bend radii : R = 4

STAV 2009/1:
324 OKUS
OKR MATHNOTY

| Condition at time of delivery | |
|---------------------------------|---|
| de-scaled (degree of purity) | X |
| SA 2.1/2 acc. ISO 8501-1 | |
| without burrs acc. WN 1810 | |
| Permissible top-end rounding | |
| during flame cutting (also) | |
| positive bend acc. WN 1857/2 | |
| oil-free / free of grease | |
| alloy | |
| allowing permissible | |
| Indicate the required condition | |
| at time of delivery with an X | |

| TOLERANCE REVENUE LAZER | |
|---|-----------|
| LASER cutting tolerances | |
| NOTA : min cutting radius without dimension R = 1 mm unless otherwise specified | |
| $\pm 0,5$ | $\pm 0,8$ |
| $\pm 1,0$ | $\pm 1,5$ |
| $\pm 2,0$ | $\pm 2,0$ |

